



Product Information:  
**CORA B**  
**General Purpose Neat Cutting Oil**

**Description:**

Cora B is a medium viscosity neat oil containing extreme pressure and lubricity additives. It is suited to general machining operations on ferrous metals up to medium tensile steels and non-ferrous metals. The additive system ensures improved surface finish and tool life whilst remaining non-staining to copper and its alloys. Careful selection of base oils and additives ensure the product is pale in colour, low in odour and low viscosity in use.

**Features:**

- EP properties
- Low Misting
- Non-Staining
- Multi-metal applications
- Low odour

**Applications:**

- Automatics:** Non-ferrous alloys and low to medium tensile steels
- Gear Cutting:** Non-ferrous alloys
- Broaching, Tapping, deep-hole drilling:** Free cutting non-ferrous alloys and some free cutting steels
- Thread, cutting, thread rolling:** Free cutting non-ferrous alloys and some free cutting steels

**Physical Characteristics:**

Appearance	Pale Amber fluid
Relative Density @ 15.6°C	0.881
Kinematic Viscosity @ 40°C (cSt)	21.5
Closed Flash Point °C	190

\* Figures based on average production values

Part No.s: COB005, COB025, COB205

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