



## Product Information:

# SULTO PX30

## HIGH PERFORMANCE CHLORINE FREE NEAT CUTTING OIL

### Description

Sulto PX30 is a low odour, light coloured chlorine free, neat cutting fluid suitable for use on both ferrous and non-ferrous alloys.

Sulto PX30 is a blend of carefully selected mineral oils, specialised lubricity esters and non-staining extreme pressure additives. This carefully balanced additive combination provides a high level of machining performance, reduced tool wear and improved surface finishes. The light colour, and low odour characteristics of this product ensure a high degree of operator acceptability and also provides excellent visibility to the machining process.

### Features

- Chlorine and Zinc Free
- Multi-Metal Compatibility
- Non-Staining on Ferrous Materials
- Low Misting
- Extreme Pressure
- High Lubricity
- Heavy Duty Performance
- Good Operator Acceptability

### Applications

Suitable for a wide variety of machining operations on both ferrous and non-ferrous feedstocks, including high tensile steels, stainless steels and nickel alloys.

General purpose machining on Ferrous and non-Ferrous alloys up to and including high tensile and stainless steels.

Gear cutting, Broaching, thread cutting and rolling on ferrous and non-ferrous alloys.

### Physical Characteristics

Appearance	Amber fluid
Relative Density @ 15.6°C	0.883
Kinematic Viscosity @ 40°C (cSt)	31.5
Closed Flash Point (°C)	170
Copper Corrosion (3 hours @ 100°C)	1a (ASTM D130)

Figures based on average production values

Part No.s: PXF025, PXF205

(TDS Sulto PX30 –250119 Issue 4)

