



## Product Information:

# SULTO H

## HEAVY DUTY CHLORINE FREE NEAT CUTTING OIL

### Description

Sulto H is a low odour, light coloured chlorine free, neat cutting fluid suitable for use on a wide variety of ferrous and non-ferrous alloys. The use of modern Sulphur based extreme pressure additives ensures good operator acceptability. These, coupled with high levels of additional extreme pressure and lubricity additives ensure high performance, reduced tool wear and improved surface finishes over traditional product types.

Careful selection of base oils including the use of hydrocracked base stocks and the incorporation of 'anti-misting' additives ensures minimal oil mist formation in use. Being chlorine-free, Sulto H may benefit from reduced disposal costs over chlorine containing alternatives.

### Features

- Chlorine and Zinc Free
- Multi-Metal Compatibility
- Non-Staining on Ferrous Materials
- Low Misting
- Extreme Pressure
- High Lubricity
- Heavy Duty Performance
- Good Operator Acceptability

### Applications

General purpose machining, turning, milling, drilling, deep hole drilling, boring on Ferrous alloys and non-ferrous alloys up to and including high tensile steels.

### Physical Characteristics

Appearance	Amber fluid
Relative Density @ 15.6°C	0.862
Kinematic Viscosity @ 40°C (cSt)	12.6
Closed Flash Point (°C)	160
Copper Corrosion (3 hours @ 100°C)	1b (ASTM D130)

Figures based on average production values

Part No.s: SLH205

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